

TOOL PARTS

Part No.	Part Description	Qty.	Part No.	Part Description	Qty.
VC0001	Cap	1	VC0032	Bearing Bracket	1
VC0002	Main Valve Body	1	VC0033	ProCinch™ 4.5 Label	1
VC0003	Main Valve Piston	1	VC0034	Warning Label	1
VC0004	Spring, Piston	1	VC0035	Shoulder Bolt, 5/16 x 1-1/4	4
VC0005	Cylinder Body	1	VC0270	Valve Assembly with Piston	1
VC0006	Piston	1	VC0271	Hanger Assembly	1
VC0007	Pin, Cylinder Body	2	VH0002	1/4-20 Flex Nut	4
VC0008	Yoke	1	VH0003	10-14 x 3/4 Flange	7
VC0009	Roller	1	VH0004	1/4-20 x 1/2 BHCS	2
VC0010	Pin, Link	2	VH0005	O-Ring, Valve Body, 5/8 x 3/4	3
VC0011	Link	2	VH0006	O-Ring, Valve Body, 5/16 x 1/2 90D	1
VC0012	Side Plate, R.H.	1	VH0007	O-Ring, Valve Body, 3/8 x 9/16 90D	1
VC0013	Side Plate, L.H.	1	VH0008	O-Ring, Valve Piston, 3/8 x 1/2	1
VC0014	Top Plate	1	VH0009	O-Ring, Cap, 2-7/8 x 3	1
VC0015	Trigger	1	VH0010	O-Ring, Piston, 2-3/4 x 3-1/8	1
VC0016	Trigger Valve Lever	1	VH0011	O-Ring, Trigger, 1/8 x 1/4 90D	1
VC0017	Trigger Valve Piston	1	VH0012	Spring Pin, 1/8 x 1-1/4	1
VC0018	Trigger Valve Sleeve	1	VH0013	Spring Pin, 5/32 x 1	1
VC0019	Front Plate	1	VH0014	Dowel Pin, 1/8 x 7/8	2
VC0023	Spring, Trigger Valve	1	VH0015	Bearing, Hanger	1
VC0024	Spring, Pusher	1	VH0016	1/4-20 x 1 BHCS	1
VC0025	Pusher Latch	1	VH0018	1/4-20 x 3/8 Flange Head	1
VC0026	Spring, Pusher Latch	1	VH0019	Retainer Clip	1
VC0030	Pin, Hanger	1	VH0101	Dowel Pin, 1/8 x 3/4	1
VC0031	Hanger	1			

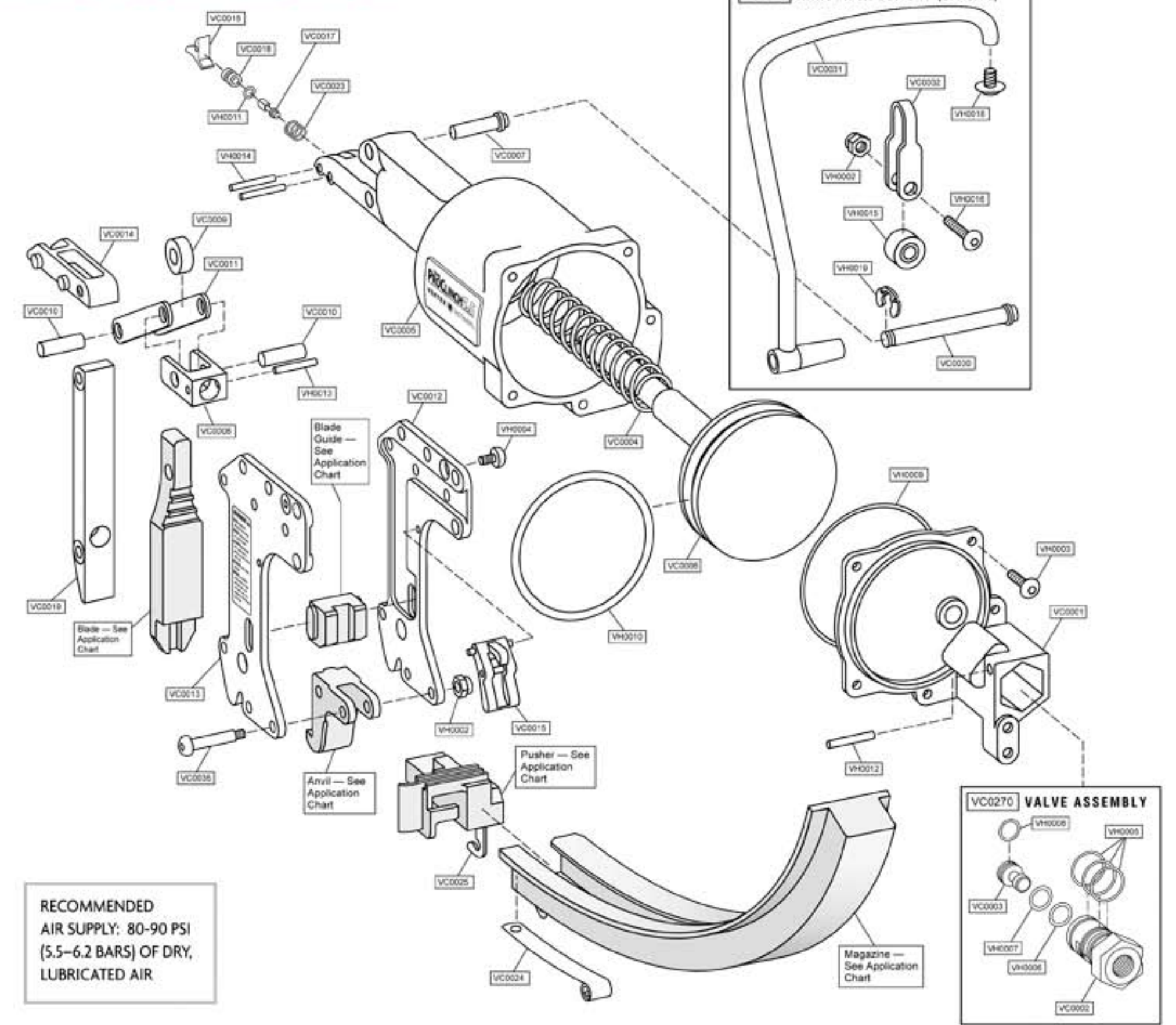
SAFETY INSTRUCTIONS

1. Operators should ALWAYS wear safety glasses while operating, maintaining or repairing a tool.
2. NEVER point the tool toward yourself or anyone else.
3. ALWAYS disconnect the air supply when the tool is not in use, when mechanically clearing a jam, or when performing maintenance.
4. NEVER place hands or fingers near the blade and anvil area when operating the tool or when connecting the air supply to the tool.

TROUBLESHOOTING INFORMATION

PROBLEM	CAUSE	SOLUTION
Blade does not return.	Sticky main valve.	Lubricate main valve; check that main valve piston moves.
Sluggish tool.	Dry main valve.	Lubricate main valve.
Clips not feeding.	Obstruction in magazine. Broken pusher spring.	Remove obstruction. Replace pusher spring.
Loose clips.	Low air pressure. Worn blade or anvil.	Increase pressure to 80 psi. Replace blade or anvil.
Clip jamming.	Clips are loaded backward into the magazine.	Check that single ear on clip is loaded forward into the magazine.
Tool not cycling.	Clogged trigger valve.	Clean trigger valve assembly.

PARTS IDENTIFICATION



**RECOMMENDED
AIR SUPPLY: 80-90 PSI
(5.5-6.2 BARS) OF DRY,
LUBRICATED AIR**